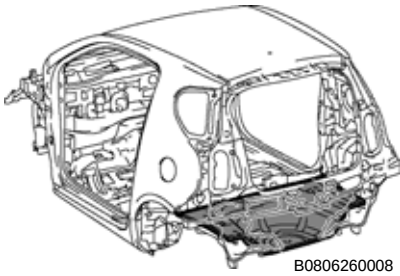


REAR FLOOR PAN (ASSY)



With the body lower back panel removed.

Symbol meaning

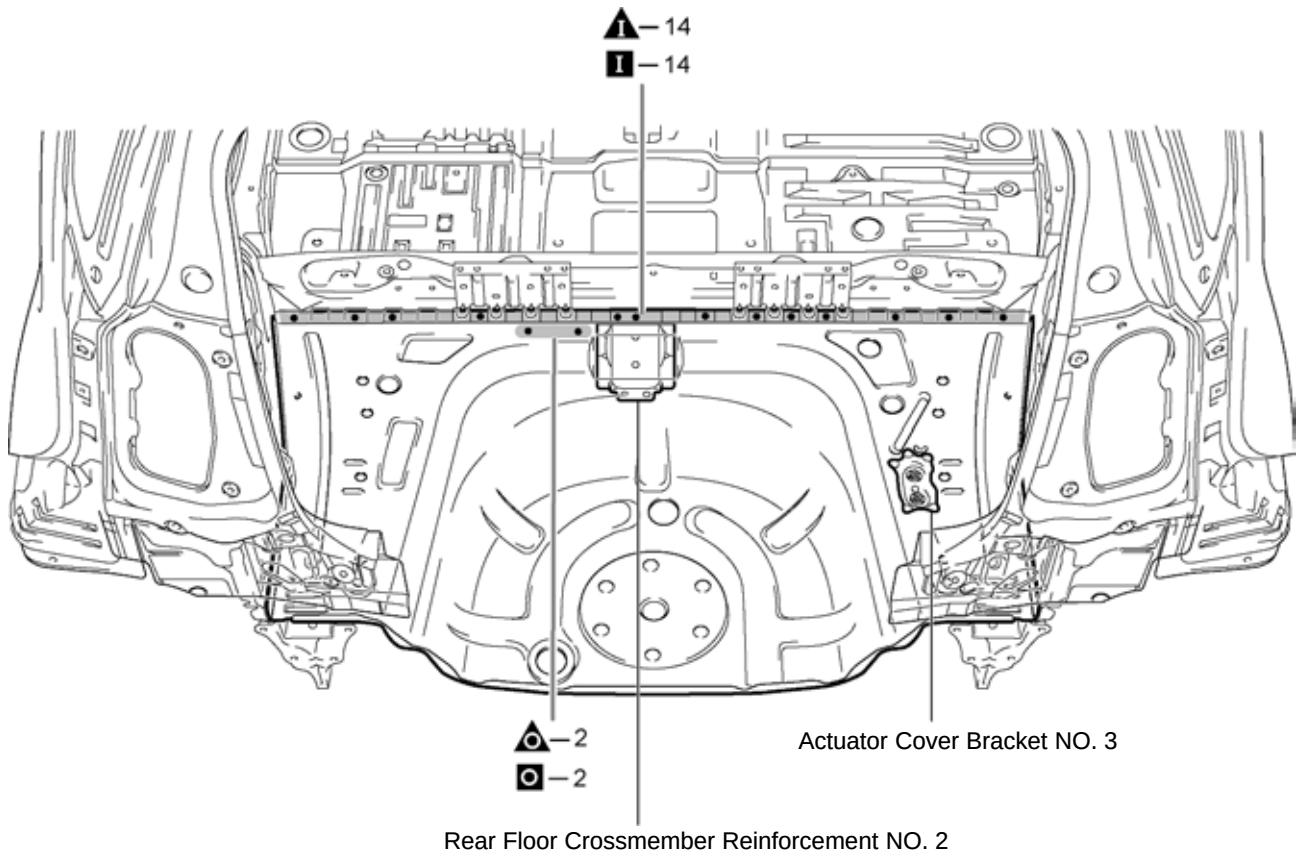
REMOVAL

△ ▲ : Remove Weld Points

INSTALLATION

◻ ■ : MIG Plug Weld

REMOVAL-INSTALLATION



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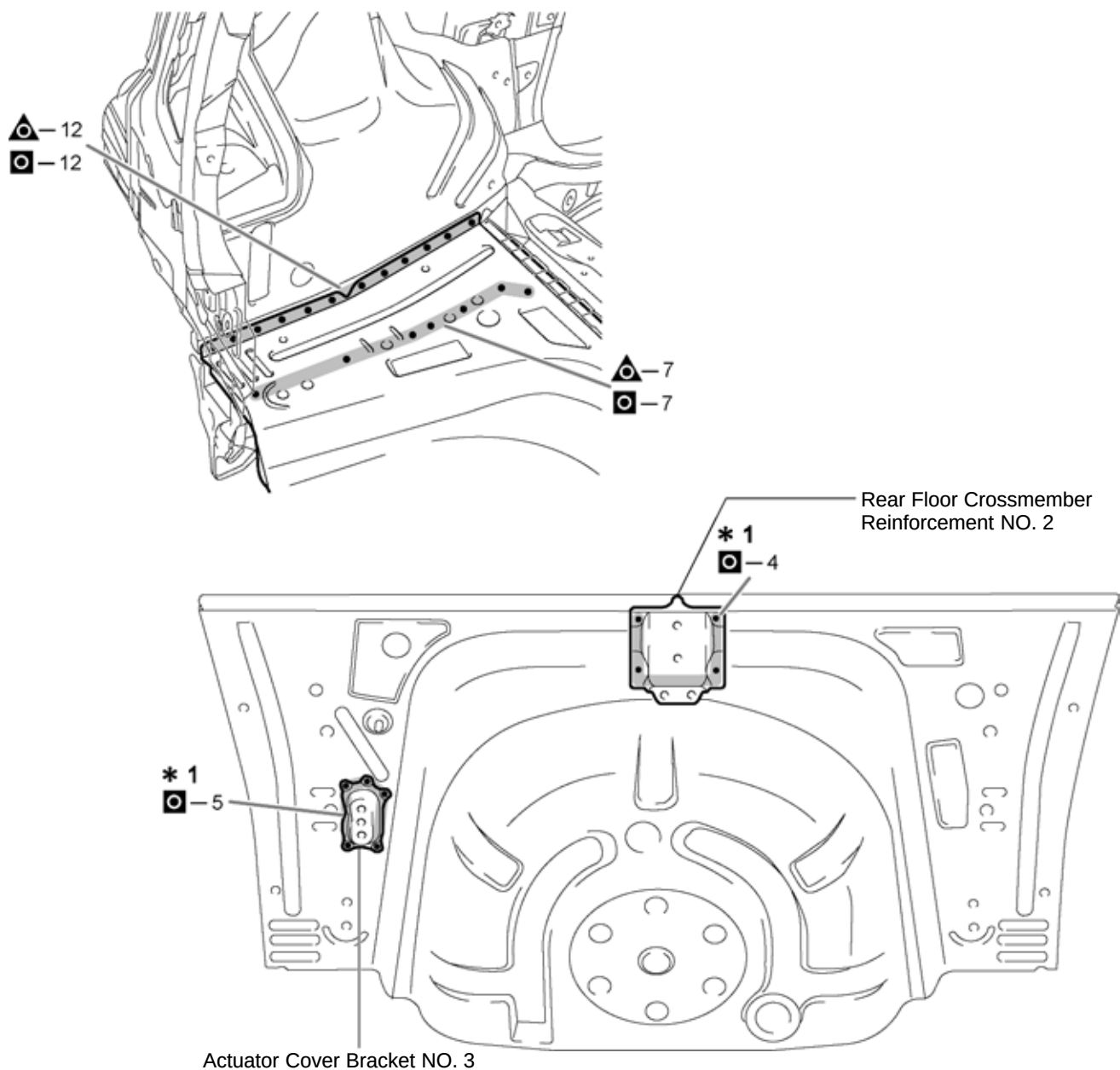
REMOVAL POINT

- 1 Remove the actuator cover bracket No. 3 and rear floor crossmember reinforcement No. 2 at the same time.

INSTALLATION POINT

- 1 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 2 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

REMOVAL   : Remove Weld PointsINSTALLATION   : MIG Plug Weld

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INSTALLATION POINT

- 1 Before temporarily installing the new parts, weld the rear floor crossmember reinforcement No. 2 and actuator cover bracket No. 3 with the standard number of welding points.
- 2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint coating)
- 3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.